

CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2

1238

AAA Certification AB hereby certifies that the welding company

BS Verkstäder AB
Spårvägen 1
52132 Falköping
Sweden

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the type of activity D, P, M, S

in the range indicated in the annex.

validity: 2021-05-25 until 2024-04-06

Alingsås, 2022-05-25
Place and date of issue

Lead auditor: B.Sc. LARSSON

signed on original

M.Sc. LARSSON
Head of certification body

Scope of the certificate

1238

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
111	1.2 1.3 3.1	t ≥ 5 mm t = 3 - 24 mm t = 7 - 30 mm	FW BW BW
131	23 23 23	t = 3 - 30 mm t = 3 - 30 mm t = 3 - 30 mm D ≥ 40 mm	BW T-BW/FW FW, BW
135	1 1 1.2 1.2 1.2	t = 1.5 - 6 mm D ≥ 500 mm t = 2.1 - 6 mm D ≥ 500 mm t ≥ 3 mm t ≥ 5 mm D ≥ 15 mm t = 6 - 44 mm	BW FW FW FW BW
136	1.2	t ≥ 3 mm	FW
138/136	1.2 1.3 2.1 3.1	t = 5 - 24 mm t = 15 - 60 mm t = 3 - 24 mm t = 7 - 30 mm	BW BW BW BW
141	8.1 8.1	t = 1 - 4 mm D ≥ 16.9 mm t = 1.4 - 4 mm D ≥ 16.9 mm	BW FW

Area of Application:

- New build of railway vehicles and their components
- New build of components for railway vehicles
- Repair of railway vehicles and their components
- Repair of components for railway vehicles

Responsible welding coordinator(s):

Viktor Svensson, Level A (IWE) [external] born: 1985

1st deputy(ies) of the responsible welding coordinator(s):

en: Tonni Horsevad, Level C (IWS) born: 1980

Others deputies:

en: Peter Gustavsson, Level C (IWS) born: 1960

Remarks:

Register no.:

A3Cert/15085/CL1/014/21/0A2

General provisions:

The General Terms and Conditions of the AAA Certification AB apply in the currently valid version.